



GRAPHACE TXA -2[®]

WATER SOLUBLE DIE LUBRICANT

Graphace TXA - 2[®] is produced with the silicone oil as main ingredient. By employing with the specially formed synthetic oil, ingredient of **Graphace TXA-2** is effectively adhered to the die surface and quickly formed strong film on the die surface even in the high temperature which prevent soldering problem.

TYPICAL PHYSICAL DATA

Appearance	Yellowish White Fluid
Specific Gravity	0.99 gr / cm ³
Viscosity	10 mPas
PH	8.0 – 10.0
Flash Point	None

COMPOSITIONS

High pressure additive, Special Synthetic Oil, Fatty Oil, Synthetic Ester Oil., Emulsifier, Biocide, Water

CHARACTERISTICS

1. Procedure clean casting surface.
2. Suitable for thick type parts and parts required pressure tightness.
3. Prevent soldering problem
4. Since any wax contained in the ingredients, minimizing nozzle clogging and prevent the bulid up on the surface provide efficient work environment.

APPLICATION

Apply clean water for dilution, the standard dilution ratio should be 1:120 to 1:200, Stir well before use.

STORAGE

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.

PACKAGING

20 L pails and 200 L drums.