



# **GRAPHACE TX<sup>®</sup>**

## **WATER SOLUBLE DIE LUBRICANT OIL BASE-NON WAX-SILICONE TYPE**

### **DESCRIPTION**

**Graphace TX<sup>®</sup>** is a water soluble die lubricant completed by our accumulated techniques and compositions of entirely new developments. Main content of high performance silicone emulsion with high ingredient of best quality oil result good releasing, good die protection and good surface casting parts.

**Graphace TX<sup>®</sup>** is specially designed to fulfil world's industrial policy requirement regarding to environment issue as it does not contain any waxes.

### **TYPICAL PHYSICAL DATA**

Appearance	Milky White
Specific Gravity	0.98 g / cm <sup>3</sup>
Viscosity	10 cp
pH	8.00-11.00
Flash Point	Nil
Odor	Slight Odor Aroma
Diluting Ratio	1 : 50 to 1 : 100

### **BENEFITS AND CHARACTERS**

- 1) Die sticking has remarkably improved.
- 2) Metal flow is increased to better.
- 3) Finish of castings is very good with glossy luster.
- 4) Build – ups is a little.
- 5) High diluting ratio and high saving.

### **APPLICATION**

Dilute with clean water before use. Can be used with hand spray guns and automatic spray systems , and the ratios of dilution is settled by your tests.

### **CLEANING**

For painting , plating or anodizing , the parts may be cleaned in any good alkaline or solvent – based system.

### **STORAGE**

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.



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## **PACKING**

20 L Pail and 200 L Drum.