



GRAPHACE SPA-40[®]

WATER BASE PLUNGER LUBRICANT

Graphace SPA - 40 uses special effective element. (None graphite or organic substances)

Graphace SPA - 40 makes film on the surface of the metal, so special ability keep from soldering scratch.

TYPICAL PHYSICAL DATA

Appearance	: Pale Yellow White fluid
Specific gravity	: 1.00
Viscosity (25°C)	: 20 cp
pH(x 10)	: 8.0 ~ 10.0
Flash point (C.O.C.)	: None

GENERIC COMPOSITIONS

1. Petroleum oil	16 ~ 20 %
2. Synthetic polymer compound	1 ~ 3 %
3. Synthetic oil	3 ~ 5 %
4. Emulsifier	3 ~ 5 %
5. Metallic Soap	1 ~ 2 %
6. Biocide	< 1 %
7. Water	Balance

COMPOSITIONS

Petroleum oil, Synthetic oil, Synthetic polymer compound, Metallic Soap, Emulsifier, Biocide, Water.

CHARACTERISTICS

1. Keep from mixing oil or gas, so perform high quality at high pressure die or precision parts.
2. Keep clean and safety environment.
3. Possible to use auto lubrication system.
4. Increase product quality.

APPLICATION

This is designed for ready to use and dropping with air blow methods.

STORAGE

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.



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PACKAGING

20 L pail / can.