



# **GRAPHACE PL - 275<sup>®</sup>**

## **OIL BASE PLUNGER LUBRICANT** **GRAPHITE**

**Graphace 275<sup>®</sup>** is an excellent lubricant which was developed to suit auto – plunger systems in pressure die casting.

**Graphace 275<sup>®</sup>** involves high flash point petroleum oil and fatty oil with small volume of highly purified colloidal graphite.

**Graphace 275<sup>®</sup>'s** compositions like fatty oil enough has good lubricating ability in itself. Besides , by adding graphite , its lubricating performance shall be more excellent. Graphite in this lubricant has good stick ness to metal surface and is easy to disperse in oil.

### **TYPICAL PHYSICAL DATA**

Appearance	Black Oil
Carrier	Petroleum Oil
Specific Gravity	0.91
Odor	Bland
Pigment	Colloidal Graphite ( Contents : 3 % Weight % )
Flash Point	310 °C
Dilution	Not required as ready for use

### **STORAGE**

Keep from direct sunlight and dust , Keep in a cool place. In winter , keep from freezing. Keep sealed after opening every time.

### **PACKING**

18 kg Pail Can