



# **GRAPHACE NSA - 500<sup>®</sup>**

## **NON SILICONE TYPE DIE LUBRICANT**

### **DESCRIPTION**

**Graphace NSA – 500<sup>®</sup>** is a die Lubricant which does not contain any silicone oil, specially designed for painting parts.

**Graphace NSA – 500<sup>®</sup>** is developed for excellent wetting ability and adhesion ability on the die surfaces, and also posses excellent releasing performance whereas prevent anti soldering problem.

**Graphace NSA – 500<sup>®</sup>** is possible to apply thin products as hard disk drive or floppy disk drive, and also for big, thick and complicated casting products like motorcycle and car parts.

### **TYPICAL PHYSICAL DATA**

Appearance	: White fluid Emulsion
Specific gravity	: 0.99 g/Cm <sup>3</sup>
Viscosity (25°C)	: 10 mPas
pH(x 10)	: 8.0 ~ 10.0
Flash point (C.O.C.)	: None

### **BENEFITS AND COMPOSITIONS**

Petroleum oil, Synthetic oil, Synthetic polymer compound, Metallic Soap, Emulsifier, Biocide, Water.

### **CHARACTERISTICS**

1. As silicone oil is not contained, it is suitable for product treated with coating and painting process on its surface.
2. It is suitable for such thin type of products as hard disk drive and floppy disk drive.
3. It is also suitable for thick and complicated product such as motor and car parts.

### **APPLICATION**

Apply clean water for dilution, the standard dilution ratio is 1 : 80 to 1:100, mix well before use.

### **STORAGE**

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.

### **PACKAGING**

200 L drum and 20 L pail can.