



# **GRAPHACE NSA - 40<sup>®</sup>**

## **WATER SOLUBLE DIE LUBRICANT** **NON SILICONE TYPE**

**Graphace NSA – 40<sup>®</sup>** uses special effective element. (None graphite or organic substances / silicone contain), with no silicone oil contain, specially designed for premium performance, multi purpose and for painting parts

**Graphace NSA – 40<sup>®</sup>** makes film on the surface of the metal, so special ability keep from soldering scratch, excellent releasing performance and saving cost for premium casting condition.

### **TYPICAL PHYSICAL DATA**

Appearance	: Pale Yellow White fluid
Specific gravity	: 1.00
Viscosity (25°C)	: 20 cp
pH(x 10)	: 8.0 ~ 10.0
Flash point (C.O.C.)	: None

### **COMPOSITIONS**

Petroleum oil, Synthetic oil, Synthetic polymer compound, Metallic Soap, Emulsifier, Biocide, Water.

### **BENEFITS AND CHARACTERISTICS**

1. Keep from mixing oil or gas, so perform high quality at high pressure die or precision parts.
2. Keep clean and safety environment.
3. Use for casting of painting parts.
4. Increase product quality.

### **APPLICATION**

Use clean water with standard diluting ratio from 1 : 60 to 1 : 100, shake well before using.

### **STORAGE**

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.

### **PACKAGING**

c200 L drum and 20 L pail can.