



# **GRAPHACE AK - 9<sup>®</sup>**

## **WATER SOLUBLE DIE LUBRICANT**

**Graphace AK - 9<sup>®</sup>** is new developed emulsion type die lubricant for aluminum die casting specially for high mold temperature product.

By using special Synthetic Polymer Compound, Graphace AK-9 has excellent adherence to the high temperature molds.

### **TYPICAL PHYSICAL DATA**

Appearance	: White fluid
Specific gravity	: 0.99 g/cm <sup>3</sup>
Viscosity	: 10 mPa.S
Flash point	: None

### **COMPOSITIONS**

Synthetic Polymer Compound, Fatty Oil, Petroleum Oil, High Pressure Additive, Emulsifier, Biocide, Water.

### **CHARACTERISTICS**

1. Excellent for anti soldering..
2. Excellent for high temperature mold.

### **APPLICATION**

Use clean water to dilute and the standard ratio should be 1 : 80 to 1 : 120.

### **STORAGE**

Keep in a cool area and avoid from the sunlight during summer and freezing during winter.

Once opened replace lid and seal tightly.

### **PACKAGING**

200 L Drum