



# **GRAPHACE AK - 11<sup>®</sup>**

## **WATER SOLUBLE DIE LUBRICANT**

**Graphace AK - 11<sup>®</sup>** is new developed emulsion type die lubricant for aluminum die casting specially for high mold temperature product. **Graphace AK - 11<sup>®</sup>** has excellent release that can make first stage releasing film on high temperature mold with special selected high additives.

### **TYPICAL PHYSICAL DATA**

Appearance	: White fluid
Specific gravity	: 0.99 g/cm <sup>3</sup>
Viscosity	: 8.5 ~ 10.0 mPa.S
Flash point	: None

### **COMPOSITIONS**

High pressure additive, Synthetic Oil, petroleum oil, Fatty Oil, and delivative, Emulsifiers, Corrosion Inhibitor, Biocide, Water.

### **CHARACTERISTICS**

1. Excellent for anti soldering..
2. Excellent for casting surface
3. Prevent clogging in the spray nozzle

### **APPLICATION**

Use clean water to dilute and the standard ratio should be 1 : 30 to 1 : 100.

### **STORAGE**

Keep in a cool area and avoid from the sunlight during summer and freezing during winter.

Once opened replace lid and seal tightly.

### **PACKAGING**

200 L Drum