



# **GRAPHACE 920 J<sup>®</sup>**

## **WATER SOLUBLE DIE LUBRICANT**

**Graphace 920 J<sup>®</sup>** leaves a strong film on the die surface at the high temperature condition. This product contains special extreme pressure additive, which has excellent release capabilities. **Graphace 920 J<sup>®</sup>** make film rapidly, so small amount lubricant is required.

### **TYPICAL PHYSICAL DATA**

Appearance	White Fluid
Specific Gravity	1.00
Viscosity	10 Cp
PH	7.0 – 8.0
Flash Point	None

### **COMPOSITIONS**

Synthetic polymer compound, Extreme pressure additive, Emulsifier, Corrosion inhibitor, Biocide, Water.

### **CHARACTERISTICS**

1. Superior for anti – solder.
2. Good effect for wastewater treatment.
3. Eliminates clogging in the spray nozzles.

### **APPLICATION**

Use clean water to dilute and the standard dilution ratio should be 1 : 40 to 1 : 100.

### **STORAGE**

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.

### **PACKAGING**

20 L pails and 200 L drums.



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