



GRAPHACE 575 T[®]

WATER SOLUBLE DIE LUBRICANT (NON – SILICONE TYPE)

Graphace 575 T[®] has been developed by our new and improved technique which presents high polymer compound, gives excellent die release performance at the high temperate condition. This product is easy to keep production environment clean manageable.

TYPICAL PHYSICAL DATA

Appearance	White Fluid
Specific Gravity	0.99
Viscosity (25°C)	10 Cp
PH	8.0 – 9.0
Flash Point	None

COMPOSITIONS

Synthetic oil, Synthetic polymer compound, Emulsifiers, Petroleum oil, Fatty oil, Biocide, Corrosion inhibitor, Water.

CHARACTERISTICS

1. Less lubricant deposit to die surface and die cast machine.
2. Good performance for surface painting parts.
3. Increase stability of dilution fluid.
4. This is semi-fluid type at room temperature. Easy to clean up.

APPLICATION

Use clean water to dilute and the standard dilution ratio should be 1 : 40 to 1 : 100.

STORAGE

Keep in a cool place and avoid direct sunlight during summer months and keep from freezing in the winter.

Once opened replace lid and seal tightly.

PACKAGING

20 L pails and 200 L drums.